



"Don't be left in the dark"

## Plastisol Reflective Screen Printing Inks

The AllureGlow USA 2045-RR reflective ink is a soft hand reflective plastisol screen printing ink that prints like a regular plastisol in normal light but reflects when light is shined on its surface.

For best results, follow these instructions:

- Mix thoroughly prior to use.
- Keep Lids on containers.
- Avoid Mixing with any other inks.

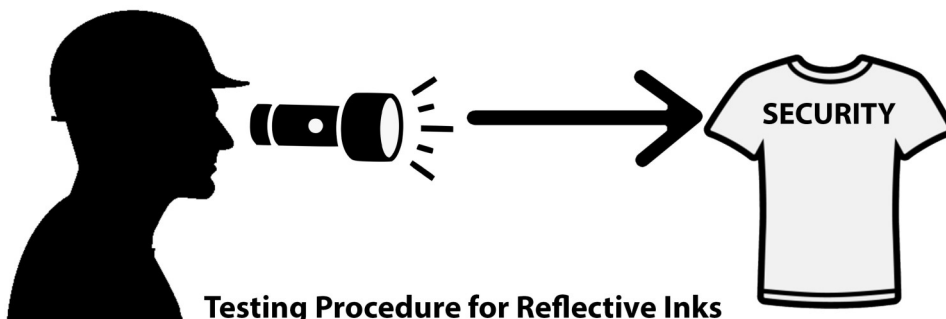


**2045-RR Reflective inks** can be printed with a single pass using 110-160 mesh screens. Do not print over an under-base, Print/Flash/Print will increase opacity but diminish reflectivity.

**Proper Curing Temp: 325°F (163°C)** for 60 to 120sec. depending on the thickness of the ink deposit. Always perform wash test prior to production to ensure proper ink adhesion to the fabric.

Ink Cleanup can be done with a Plastisol Press Wash.

**For best durability:** Turn garment inside-out and wash using cold water on delicate cycle. Do not use Bleach. Hang dry. Do not Iron on print.



**Testing Procedure for Reflective Inks**

Place the printed garment at a max of 10'ft away from you in a DARK hallway or room. Stand directly in front and aim a strong flashlight positioned between your eyes toward the printed surface.