

HTV APPLICATION INSTRUCTIONS

EasyWeed[®] EasyWeed® Electric **Applies to:** Applies to: **Applies to:** • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% polyester • Leather • Lycra®/spandex • 100% polyester • Leather • Nylon • 100% polyester • Leather How to Apply: How to Apply: **How to Apply:** • Cut in reverse and weed design • Cut in reverse and weed design Cut in reverse and weed design • Preheat garment for 2-3 seconds • Preheat garment for 2-3 seconds • Preheat garment for 2-3 seconds • Apply design at 305° F/150° C with medium • Apply design at 305° F/150° C with medium • Apply design at 305° F/150° C with medium pressure for 10-15 seconds pressure for 15 seconds pressure for 10-15 seconds • Peel backing hot or cold • Peel backing hot or cold • Peel backing hot or cold Laundering: Laundering: Laundering: • Wait 24 hours before first wash • Wait 24 hours before first wash • Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Machine wash warm or cold / mild detergent • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Do not bleach or dry clean • Do not bleach or dry clean • Dry on normal setting • Dry on normal setting • Dry on normal setting Blade: Microns/Mils: Blade: **Composition:** Microns/Mils: Blade: **Composition:** Microns/Mils: **Composition:** 45°/60° 90/3.5 45°/60° ΡU 90/3.5 45°/60° 90/3.5 PU EasyWeed® Sub Block EasyWeed® Stretch EasyWeed® Adhesive • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% polyester • Sublimated polyester • 100% polyester • Leather • Lycra®/spandex • 100% polyester How to Apply: How to Apply: How to Apply: • Cut in reverse and weed design • Cut in reverse and weed design Cut in reverse and weed design • Preheat garment for 2-3 seconds • Preheat garment for 2-3 seconds Preheat garment for 2-3 seconds • Apply design at 305° F/150° C with medium-• Apply design at 265° F/130° C with medium- Apply design at 275° F/135° C with medium firm pressure for 15 seconds firm pressure for 15 seconds pressure for 5 seconds • Peel backing hot or cold • Peel backing cold Peel backing hot or cold. Apply top layer Laundering: Laundering: Laundering: •Wait 24 hours before first wash • Wait 24 hours before first wash Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Machine wash warm or cold / mild detergent • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Do not bleach or dry clean Do not bleach or dry clean Dry on normal setting Hang item to dry Hang item to dry Blade: **Composition:** Microns/Mils: Blade: **Composition:** Microns/Mils: Blade: Microns/Mils: **Composition:** 45°/60° 45°/60° 45°/60° 90/3.5 110/4.3 75/2.95 EasyReflective[®] EasyPatterns" Metal Applies to: **Applies to:** Applies to: • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% polyester • Leather • Lycra®/spandex 100% polyester • 100% polyester • Nylon (testing recommended) How to Apply: How to Apply: How to Apply: • Cut in reverse and weed design • Cut in reverse and weed design • Cut in reverse and weed design • Preheat garment for 2-3 seconds • Preheat garment for 2-3 seconds Preheat garment for 2-3 seconds • Apply design at 305° F/150° C with medium • Apply design at 305° F/150° C with medium • Apply design at 305° F/150° C with medium pressure for 10-15 seconds pressure for 10-15 seconds pressure for 15 seconds. • Peel backing cold • Peel backing hot or cold • Peel warm (at least 15 seconds off the press Laundering: Laundering: Laundering: • Wait 24 hours before first wash • Wait 24 hours before first wash • Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Machine wash warm or cold / mild detergent • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Do not bleach or dry clean Do not bleach or dry clean Dry on normal setting • Can be machine dried on low but hanging • Hang item to dry item to dry will preserve reflective quality Microns/Mils: Blade: Microns/Mils: Blade: Composition: Blade: Composition: Microns/Mils: Composition: 45°/60° PU 80/3.1 45°/60° PFT 140/5.51 45° 100/3.9 PET



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Glitter Brick™600 **Applies to: Applies to:** Applies to: • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% polyester • Leather • 100% polyester • Lycra®/spandex • 100% polyester • Leather • Sublimated polyester Do not layer Glitter on Glitter How to Apply: How to Apply: How to Apply: • Cut in reverse and weed design • Cut in reverse and weed design • Cut in reverse and weed design • Preheat garment for 2-3 seconds Preheat garment for 2-3 seconds • Preheat garment for 2-3 seconds • Apply design at 320° F/160° C • Apply design at 311° F/155° C • Apply design at 320° F/160° C with firm with medium pressure for 15-20 seconds with medium-firm pressure for 5 seconds pressure for 10-15 seconds • Peel backing warm • Peel backing cold Turn garment inside out and heat 15 seconds on adhesive side • Peel backing cold Laundering: Laundering: • Wait 24 hours before first wash Laundering: • Wait 24 hours before first wash • Wait 24 hours before first wash • Machine wash warm or cold / mild detergent Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Do not bleach or dry clean • Dry on normal setting ം പ്രദേശി item to dry Hang item to dry Blade: Composition: Microns/Mils: Blade: Composition: Microns/Mils: Blade: **Composition:** Microns/Mils: 45°/60° Polyester/Metallized Foil 110/4.3 45°/60° ΡU 600/23.6 45°/60° 325/12.8 StripFlock ReflectAII* ExtraReflex** Applies to: **Applies to:** • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% cotton • Poly/cotton blends • 100% polyester • Leather • Lycra®/spandex • 100% polyester • Leather • 100% polyester • Leather Sublimated polyester How to Apply: How to Apply: • Remove clear liner • Product has a non-sticky, static backing How to Apply: • Cut in reverse and weed design • Remove pink liner Cut in reverse and weed design • Preheat garment for 2-3 seconds • Cut in reverse and weed design • Preheat garment for 2-3 seconds • Apply design at 305° F/150° C with medium • Preheat garment for 2-3 seconds Apply design at 320° F/160° C with firm pressure for 5 seconds. Peel backing hot. • Apply design at 305° F/150° C pressure for 15-20 seconds • Recover and heat for 10 seconds with medium pressure for 2 seconds Peel backing cold • Peel cold, recover and heat for 10 seconds Laundering: Laundering: Laundering: • Wait 24 hours before first wash • Wait 24 hours before first wash • Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Machine wash warm or cold / mild detergent • Machine wash warm or cold / mild detergent • Do not bleach or dry clean • Do not bleach or dry clean • Do not bleach or dry clean Dry on normal setting • Hang item to dry to preserve reflectivity · Hang item to dry Microns/Mils: Microns/Mils: Blade: **Composition:** Blade: **Composition: Composition:** Microns/Mils: Blade: 45°/60° 160/6.2 45°/60° PFT 110/4.3 45°/60° **PVC** 410/16.1 VideoFlex® Glitter Metallic CADflex* Applies to: Applies to: Applies to: • 100% cotton • Poly/cotton blends • Leather • 100% polyester • Poly/cotton blends • 100% cotton • Poly/cotton blends • Nylon Leather • 100% polyester • Sublimated polyester • 100% polyester • Leather How to Apply: How to Apply: How to Apply: • Cut in reverse and weed design • Cut in reverse and weed design Cut in reverse and weed design Preheat garment for 2-3 seconds • Preheat garment for 2-3 seconds • Preheat garment for 2-3 seconds • Apply design at 305° F/150° C with medium Apply design at 305° F/150° C Apply design at 305° F/150° C with medium pressure for 10-15 seconds with medium-firm pressure for 15 seconds pressure for 10-15 seconds Peel backing cold · Peel backing cold Peel backing cold Cracking and delamination may occur after washing. Results are not predictable Laundering: Laundering: Laundering: • Wait 24 hours before first wash • Wait 24 hours before first wash • Wait 24 hours before first wash • Machine wash warm or cold / mild detergent • Machine wash warm / mild detergent • Machine wash warm or cold / mild detergent Do not bleach or dry clean • Do not bleach or dry clean • Do not bleach or dry clean Dry on normal setting Dry on normal setting Dry on normal setting Blade: Composition: Microns/Mils: Blade: Microns/Mils: **Composition:** Composition: Blade: Microns/Mils: 45°/60° 110/4.3 45°/60° PVC 175/6.8

45°/60°

100/3.9